

WHAT IS CLAIMED IS:

1. A spinning reel reel unit comprising:
  - a rod attachment leg portion being mountable to a fishing rod;
  - a reel body having a body member having an accommodation space opening

5 to a side thereof and a lid member being detachable attached to said body member to cover said accommodation space of said body member, said lid member being detachable from said body member by pulling apart said body member and said lid member in a first direction, at least one of said body member and said lid member being formed by die casting, at least one of said body member and said lid member

10 being formed as one-piece unitary member with said rod attachment leg portion;

  - a cover member being mounted from a rear of said reel body to cover said reel body; and

15 a seat member being fixedly attached to an inner peripheral surface of one of said body member and said lid member, said seat member having fixing means for fixedly coupling with said cover member in a second direction that is transverse to the first direction.
2. The spinning reel reel unit according to claim 1, wherein  
said seat member is fixedly coupled to one of said body member and said lid  
20 member with a first-direction screw member that extends in the first direction.
3. The spinning reel reel unit according to claim 1, wherein  
said fixing means includes a second-direction threaded portion formed on said  
seat member and extending in the second direction, and a second-direction screw  
25 member that is screwed in said second-direction threaded portion.

4. The spinning reel reel unit according to claim 1, wherein  
said rod attachment leg portion is formed as a one-piece unitary member with  
said lid member.

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5. The spinning reel reel unit according to claim 2, wherein  
said seat member includes a first-direction threaded portion extending in the  
first direction, such that said first-direction screw member is screwed in said first-  
direction threaded portion.

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6. The spinning reel reel unit according to claim 5, wherein  
said seat member is fixedly attached to the inner periphery of said lid member.

7. The spinning reel reel unit according to claim 1, wherein  
15 an inner surface of said cover member and said seat member interpose said  
body member.

8. The spinning reel reel unit according to claim 1, wherein  
an inner surface of said cover member contacts said seat member.

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9. A spinning reel adapted to be mounted to a fishing rod, said spinning  
reel comprising:  
a handle;  
a reel unit that rotatably supports said handle, said reel unit having  
25 a rod attachment leg portion being mountable to the fishing rod,

a reel body having a body member having an accommodation space  
opening to a side thereof and a lid member being detachably  
attached to said body member to cover said accommodation  
space of said body member, said lid member being detachable  
from said body member by pulling apart said body member and  
said lid member in a first direction, at least one of said body  
member and said lid member being formed by die casting, at  
least one of said body member and said lid member being  
formed as one-piece unitary member with said rod attachment  
leg portion,  
10 a cover member being mounted from a rear of said reel body to cover  
said reel body, and  
a seat member being fixedly attached to an inner peripheral surface of  
one of said body member and said lid member, said cover  
member being attached to said seat member in a second  
direction that is transverse to the first direction,  
15 a rotor rotatably supported to a front of said reel unit; and  
a spool disposed on a front of said rotor so as to be reciprocated relative to  
said reel unit.  
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10. The spinning reel according to claim 9, wherein  
said seat member is fixedly coupled to one of said body member and said lid  
member with a first-direction screw member that extends in the first direction.

25 11. The spinning reel according to claim 9, wherein

said fixing means includes a second-direction threaded portion formed on said seat member and extending in the second direction, and a second-direction screw member that is screwed in said second-direction threaded portion.

5           12. The spinning reel according to claim 9, wherein  
said rod attachment leg portion is formed as a one-piece unitary member with  
said lid member.

10          13. The spinning reel according to claim 10, wherein  
said seat member includes a first-direction threaded portion extending in the  
first direction, such that said first-direction screw member is screwed in said first-  
direction threaded portion.

15          14. The spinning reel according to claim 13, wherein  
said seat member is fixedly attached to the inner periphery of said lid member.

15.         The spinning reel according to claim 9, wherein  
an inner surface of said cover member and said seat member interpose said  
body member.

20          16. The spinning reel according to claim 9, wherein  
an inner surface of said cover member contacts said seat member.